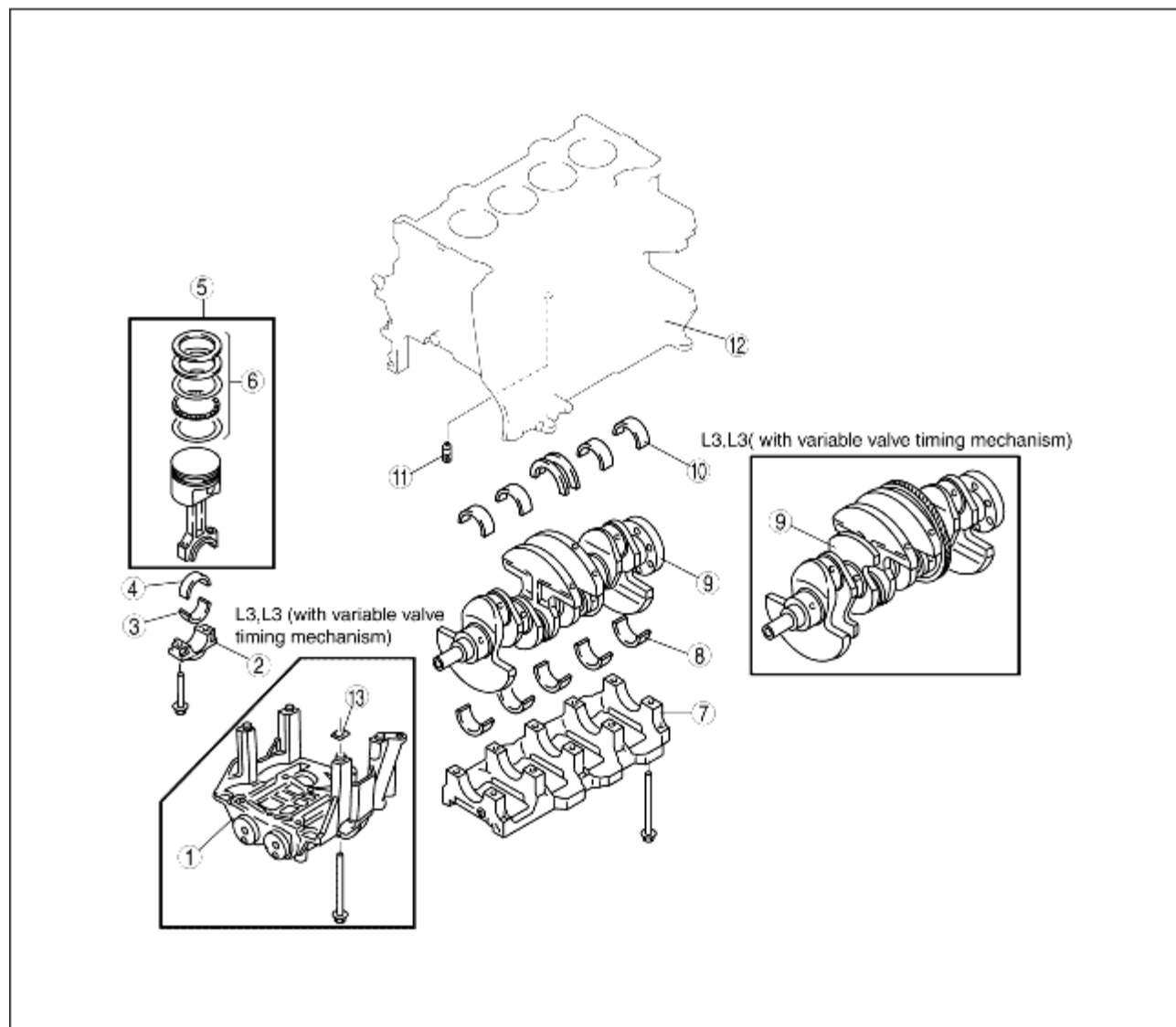


## CYLINDER BLOCK (II) DISASSEMBLY

B3E011002000207

1. Disassemble in the order indicated in the table.



B3E0110 E066

1	Balancer unit (L3, L3 (with variable valve timing mechanism))
2	Connecting rod cap (See <a href="#">Connecting Rod Cap Disassembly Note.</a> )
3	Lower connecting rod bearing
4	Upper connecting rod bearing
5	Connecting rod, Piston component
6	Piston ring
7	Main bearing cap (See <a href="#">Main Bearing Cap Disassembly Note.</a> )
8	Lower main bearing, thrust bearing
9	Crankshaft

10	Upper main bearing, thrust bearing
11	Oil jet valve
12	Cylinder block
13	Adjustment shim

## Connecting Rod Cap Disassembly Note

1. Inspect the connecting rod side clearance. (See [CONNECTING ROD INSPECTION](#).)
2. Remove the connecting rod bolt from the connecting rod cap by tapping the bolt with a plastic hammer.

### Note

- The tappets are numbered to make sure they are assembled in their original positions. When removed, keep the tappets with the cylinder head they were removed from. Do not mix the tappets.

## Main Bearing Cap Disassembly Note

1. Inspect the crankshaft end play. (See [CRANKSHAFT INSPECTION](#).)
2. Loosen the main bearing cap bolts in two or three steps in the order shown in the figure.

